

**KANEPACKAGE PHILIPPINE INC.**

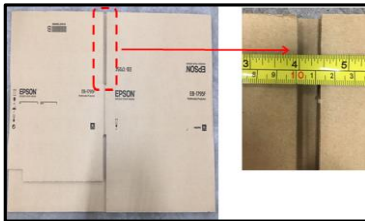
No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
 Telephone No. (049) 545-7166 to 69
 Fax No. (049) 545-6302

INVESTIGATION REPORT

| | | | | |
|-------|-----------|---|-----------------------------|--|
| DATE: | 06-Oct-22 | Prepared By: | Check By: | Approved By: |
| | | C. Arevalo/ M. Vito QA-IE/ Production IE | G. Magsino QA Supervisor | R. Miranda KPLIMA Gen. Operation Mgr. |

I. PROBLEM DESCRIPTION**1.1. ISSUE:**

WIDE GAP

1.2. ITEM DESCRIPTION:**PART CODE:** 514471900**PART NAME:** CARTON BOX**1.3. BACKGROUND:**

- >Wide Gap occurred at the upper flap of the glue tab portion.
- > Standard measurement of the Gap: 8mm \pm 2.
- >Actual measurement of the Gap: 12mm-13mm.
- >Lott qty: 354 ea
- >Rejectt qty:147%
- >reject percentage: 41.53%

II. IMMEDIATE ACTION

| ACTION ITEMS | Target Date: | Person In-charge |
|--------------|--------------|------------------|
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| | | |

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Wide Gap occurred during running at gluing area (machine3).

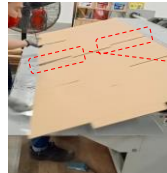
WHY 2: a. There's a possibility that the wide gap occurred during set-up of first gluing.

b. Wrong set-up at first gluing with hot melt.

WHY 3: Failed to check by folder operator the gap

b. Tolerance was not met the accept measurement for the wide gap and possible that during set-up of first gluing they set it with the tolerance of 2mm and the actual of 10mm instead of 8mm standard size.

WHY 4: Standard measurement/setting not follow.

**FIRST GLUING SETTING****CHECKING OF GAP****INDIRECT CAUSE:**

WHY 1 :

WHY 2:

WHY 3:

IV. CORRECTIVE ACTION:**DIRECT CAUSE:**

1. Conduct Meeting and Orientation to all Gluing operator about the problem encountered.

